



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4032-041
Job Sheet 180777



Part No: D4032-041

Job Qty: 1 ea

Part Name: Short Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/16/18

Job Tracking No:

Due Date: 8/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,3,4 IPP RevA: new issue DD 09.12.02 verified by:EC IPP Rev:B as per PA3 DD 10.03.10 verified by:EC IPP Rev:C as per RevA DD 10.03.23 verified by:EC IPP Rev:D as per dwg revC DD 10.04.20 verified by:EC IPP Rev:E as per dwg revD DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/8/18	8/8/18	0.00	0.00	Start Up Stores/Pkg-1		BEB 18-08-08
100	Packaging	1 pcs	8/8/18	8/8/18	0.00	0.00	Packaging1-4		BEB 18-08-08
110	HandFinish	1 pcs	8/8/18	8/8/18	0.00	1.16	HandFinish4		BEB 18-08-08
120	QC	1 pcs	8/8/18	8/8/18	0.00	0.00	QC5	DAS	308-08-10
130	Packaging	1 pcs	8/8/18	8/8/18	0.00	0.00	Packaging3-2	6	9-89
140	QC21-SA	1 Ea	8/8/18	8/8/18	0.00	0.00	QC21	9-89	AUG 10 2018

Part Op 110 - ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****
Descriptions:

DART
AEROSPACE
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CANADA
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Container No: S100108
Part: D4032-041
Job No: 180777
Serial No/Batch: S100108
Revision:
Inspector:
Exp Date:
Instructions: Various STC's
Date: 08/08/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5067270
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5045859-1
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5060062
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5065268
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5064082
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068080
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5093529
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5073832
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	* 5097228
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5075267
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5067458
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051316
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5094876.505 1311
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5094876
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5097232
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5075339
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5079770
D4017-041	Short Basket Base Assembly (350)	1 Ea (1 ea)	90-Start up Operation	5095068
D4018-041	AS350 Short Basket Lid Assembly	1 Ea (1 ea)	90-Start up Operation	5094371
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5078253
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5041167
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5053951-1
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5044188
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5050052-1
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5071415-1
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5050055
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5067901-2

004903

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	169	0
	AN3-16A	2	145	0
	AN310-4	3	175	0
	AN310C4	2	95	0
	AN4-12	3	125	0
	AN5-17A	4	168	0
	D2530	1	1	0
	D2535	2	40	0
	D2537	2	4	0
	D3917-3	6	75	0
	D3953-17	2	59	0
	D3953-19	1	36	0
	D3953-21	1	28	0
	D3953-3	2	10	0
	D3953-7	2	6	0
	D3953-9	2	41	0
	D3969-3	1	24	0
	D4017-041	1	0	0
	D4018-041	1	0	0
	MS21042L3	6	1,875	0
	MS21042L5	4	866	0
	MS24665-151	3	328	0
	MS24665-300	2	62	0
	NAS1149C0432R	2	1,527	0
	NAS1149F0332P	8	1,357	0
	NAS1149F0432P	6	2,581	0
	NAS1149F0563P	4	590	0

Part Specifications

Specifications could not be found.